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# **ABOUT US**

Pristine Metalcraft LLP are manufactured in compliance with International Standards of Quality and are in accordance with the customer's stringent specifications. Wires are made in a variety of grades in the size range of 0.10 mm to 5.50 mm diameter, having demanding application in various fields making weaving wire mesh, spring, screws, rivets, nails sieves wire mesh, fasteners, kitchenware, EPQ for baskets and trolleys, filler welding wire, electrodes etc. They are also used diversely in Automotive, Agricultural, Marine, Petrochemical, Food and Paper Industries. The usage of Stainless Steel is witnessing a steady and sustained growth worldwide with ever increasing challenges on the competitive dynamics of the world steel industry. In order to meet these challenges, we believe in integrated activity and continuous upgradation in our manufacturing technologies, wherein a premium product is delivered at premium quality.







# **VISION**

To be a respected world class corporation and the leader in Indian steel business in quality, productivity, profitability and customer satisfaction.



# **MISSION**

We believe in providing excellent product quality, on-time delivery, and best-in-class service to our clients. We aim to deliver operational excellence through continuous innovation and technological upgrades.



# **NOTABLE INSIGHT**

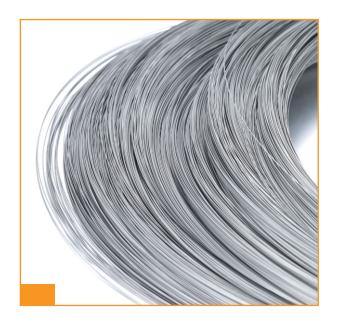
- ✓ Advance Technology Machinery
- ✓ In House Quality Lab
- ✓ Highly Qualified Man Power
- ✓ Good Service
- ✓ In Time Delivery

# Product



# **STAINLESS STEEL WIRES**

Pristine Metalcraft LLP is an expert in the processing and supply of stainless steel wire. They can be customized in terms of strength, sizes, grade and diameter as per the requirement of a customer. The final product is of the highest quality meeting the industry standards and expectations.



# **GENERAL PURPOSE WIRES**

Pristine Manufacturers Various Grades in Wide Diameter Range for Different Applications.

#### **Grades:**

AISI 200, 300, 400 Series Stainless Steel, Nickel Alloy & Duplex Steel

### **Size Range:**

0.10mm to 5.5mm (0.003" to 0.20")

#### **Surface Finish:**

Matte OR Bright

### **Supply Condition:**

Soft Annealed, ¼ hard, ½ hard, ¾ hard, full hard.



# **FINE WIRES**

Stainless Steel Fine Wire Suitable for Weaving/ Braiding and Knitting Purpose.

## **Grades:**

AISI 304, 304L, 316, 316L, 316Ti, 310, 321, 314 Etc.

Size Range: 0.100mm to 0.800mm

### **Spool Size:**

DIN 100, 125, 160, 200, 250, 355, PT-15, PT-25 etc.

# Surface Finish:

Bright Annealed / Bright Drawn

# Weight:

1/3-4/5-6/10-12/20-22/35-40/15/25 Kgs.

# Product



# **STAINLESS STEEL WIRES**



# **COLD HEADING WIRES**

It is the wire best for cold heading and fastener applications like nuts, bolts, rivets, screws, nails, etc. Our product is made by selecting quality rods and a special heat-treatment process. It enables the wire production of the desired surface and microstructure necessary for superior products.

#### **Grades:**

AISI 304, 304L, 304HC, 304Cu2, 302HQ, XM7, 304J3s, 316, 316L, 316LCu, 430 Etc.

Size Range: 0.70mm to 5.5 mm

#### **Surface Finish:**

Soft Annealed / Skin Pass Powder Coated / Bright Drawn / Bright Soft

#### Packing:

Stretch + HDPE Wrapped Coils with Customised Packing Solution Also Available.

#### **Coating:**

We are using coating salts and drawing lubricants of European Origin which are hazardous free.



# **REDRAW WIRES**

Pristine Metalcraft can supply Stainless Steel Wires for further redrawing to Super Fine, Fine and Medium Wires.

### **Grades:**

AISI 301, 302, 304, 304L, 316, 316L, 316Ti, 314, 321, 310, 430L Etc.

Size Range: 0.70mm to 5.00mm

**Surface Finish:** 

Soft Annealed Matte Finish (Clean)







# **LASHING WIRES**

Pristine Metalcraft Produces Excellent Quality Stainless Steel Lashing Wire with special uniform annealing process to get the fine grain structure throughout the wire length.

We can supply uniformly Wax Coated as well as Uncoated Wires in AISI 302/304/304L/316 /316L /430 Etc. Grades.

Each coil is manufactured with precise machines and strict quality control and we can offer customised coil weights and packing solutions as per customer's requirement.



# **SPRING WIRES**

Pristine Metalcraft LLP. spring wire is manufactured with excellent properties for uniformity in forming spring. Our wire is processed under strict quality control with close adherence to the helix, cast, bend and wra p test of the wire and suitable surface finish.

Grades: AISI 302, 304, 316 Etc.

**Size:** 0.10mm to 5.5mm.

Surface Finish: Bright/Soap Coated

# STAINLESS STEEL WIRES



STAINLESS STEEL WIRES



# **EPQ WIRES**

Pristine Metalcraft can supply Electra Polish (EPQ) Quality Wire with excellent bright finish for Baskets, Trays, Kitchen Appliances and formed parts in AlS1304/304L/316/316L/204Cu Etc.

We supply wires with 1/4th Hard Temper and Cold Drawn Finish.



# **VINEYARD WIRES**

Pristine Metalcraft can supply Stainless Steel Vineyard Wire in Grades AISI 304/304L/201Cu/204Cu Etc. to use in Vineyard for holding grapes with ¼ Hard OR ½ Hard in Bright Cold Drawn Finish with Fixed Coils of 25Kgs OR on Spools as per requirement.





# **STAINLESS STEEL WELDING WIRES**



# **CORE WIRES**

Our core wires are produced in different grades and in cut lengths or in the form of a coil as per the need of a customer. We also do the customizations of the packing, lengths, and packaging as perthe need.

#### **Grades:**

AISI 304L, 316L, ER307Si, ER308L, ER308Lsi, ER309L, ER309Lsi, ER316L, ER316Lsi, ER310, ER347, ER317L, ER312, ER2209,430L, ER430L Etc...

**Size Range:** 1.60mm to 5.00mm (0.062"to 0.19")

Surface Finish: Bright OR Matte



# **TIG WIRES**

Do you have your TIG welding torch and welder ready? If this is the thing, you would require beginning working is the TIG welding rod. As the oldest and reputed stainless steel manufacturer in India, we offer different sizes and grades.

#### **Grades:**

AISI 304L, 316L, ER307Si, ER308L, ER308Lsi, ER309L, ER309Lsi, ER316L, ER316Lsi, ER310, Er347, ER317L, ER312, ER2209, 430L, ER430L Etc..

**Size Range:** 1.00mm to 5.00mm (0.040"to 0.19")

Surface Finish: Bright
Cut Length: 36"&1000mm

Packing: 5 kgs / 10 lbs Corrugated Tubes &

**Plastic Tubes** 

We offer customised packing and labelling as

per customer's requirement

# Product



# **STAINLESS STEEL WELDING WIRES**



# **MIG WIRES**

Our MIG filler wire is designed for automatic or robotic welding operations. Increased productivity rather than the downtime is possible if you use our MIG wire. You should only expect the bestfrom us.

#### **Grades:**

AISI 304L, 316L, ER307Si, ER308L, ER308Lsi, ER309L, ER309Lsi, ER316L, ER316Lsi, ER310, ER347, ER317L, ER312, ER2209,430L, ER430L Etc..

**Size Range:** 0.60mm to 1.60mm (0.025"to 0.062")

Surface Finish: Matte OR Bright

#### **Spools:**

SD 100 / SD 200/ SD 300 & BS 300 (Basket Spool)

#### Packing:

5 kgs / 10 lbs Corrugated Tubes & Plastic Tubes

We believe we are going to facilitate in our endeavour to maintain continuity of supply to our existing customers and develop newer links.



# **SAW WIRES**

Pristine Metalcraft manufacturers superior quality clean and layer wound wire for Submerged Arc welding from 1.60mm to 5.00mm ( 0.062" to 0.187") in various Stainless Steel Grades in Bright as well as Matte Finish.

The wire tensile strength, cast, helix and winding with precision to ensure perfect pay off.

# Applications



# **Applications**



Kitchenware and Basket



Staples



Balls



Nails



Fasteners



Spokes



Wire Ropes



Fibre



Springs



Tongue Cleaner



Wire Mesh



Ball Point Pen Tip



Stainless Steel Industrial Brushes



Wall Ties



Surgical Equipments



Chains



Conveyor Belts



Knitting



Welding Electrodes



Automobile

# TESTING QUALITY ASSURANCE



At the core of the functioning of Pristine Metalcraft LLP, lies a strong commitment towards quality. Pristine Metalcraft India limited has been progressively innovative since the beginning and its products have stood test of the time. The organization has a legacy of delivering quality products at desired prices and that too within a defined time frame.

# **SPRING WIRES**

- Perfectly documented work-procedures endorsed by the 3rd party accreditations, certifications and approvals
- In-house testing laboratories installed with ultra-modern equipment

Pristine Metalcraft LLP, we always study and evaluate our safety systems, and aim to become better than the industry's best.



In addition to the stringent process control techniques followed during production, Pristine Metalcraft LLP, carry out comprehensive Chemical & Mechanical testing on the final products to ensure compliance to customer's product specification and expectation. Pristine Metalcraft also offers third party inspection as per customer demand.

# **TESTING FACILITIES**

# UTS (ULTIMATE TENSILE STRENGTH) & % ELONGATION

UTS Testing as per ASTM A 370 / EN 10002-1. **POSITIVE MATERIAL IDENTIFICATION (PMI)** Equipment using X-Ray fluorescence method for material identification -in process & during final packing..

# **IGC (INTER GRANULAR CORROSION) TEST**

This test is for detecting susceptibility to intergranular attack in Austenitic. Stainless Steel as per test method ASTM A 262 / DIN 3651-2.

#### **WIRE TORSION TEST**

This Tests is a measure o wire ductility, and help to ensure sufficient wire strength to withstand normal loads

### **RADIATION TESTING**

This Instrument is an advanced pocket size instrument that detects and localizes radiation sources.

WIRE WRAPPING TESTING WIRE BEND TEST

# Chemical & Composition

|                                    |       |        |           |           |           |            |            |           |              |            |           |              |           |            |           |            |            |           |           |           |              |              | 7              |            |              |           |           |
|------------------------------------|-------|--------|-----------|-----------|-----------|------------|------------|-----------|--------------|------------|-----------|--------------|-----------|------------|-----------|------------|------------|-----------|-----------|-----------|--------------|--------------|----------------|------------|--------------|-----------|-----------|
| <u>v</u>                           |       | IN O   | 1         | 1         | ,         | ,          | ,          |           | X12CrNIS1809 | ,          | ı         | X10CrNIS1809 | ,         | X9CrNI1811 | ı         | X2CrNI1811 | X2CrNI1811 | ,         | ,         | •         | X8CrNiMo1713 | X2CrNiMo1712 | X6CrNIMot11712 | ,          | X6CrNiTi1811 | ,         | ,         |
| Equivalent International Standards |       | AFNOR  |           |           |           | ı          |            |           | Z12CN17-07   | Z2CM418-10 | ,         | Z10CNF-18-09 | 1         | Z6CN18-09  | ,         | Z2CN18-10  | Z2CN18-10  |           | ,         |           | Z6CND17-11   | Z6CND17-12   | Z6CNDT17-12    |            | Z6CNT18-10   |           |           |
|                                    |       | BSI    | -         | -         | -         | 1          | -          | -         | 302517       | 394S17     | 1         | 303S31       | 1         | 304S15     | -         | 304S11     | 304S11     | -         | -         | -         | 316S31       | 316S31       | 3206311-320517 | 1          | 321531       | ,         | ,         |
| Fauiva                             |       | SIſ    | -         | -         | -         | ı          | -          | -         | SUS302       | 1          | -         | SUS303       | -         | SUS304     | -         | SUS304L    | SUS304L    | -         | 1         | -         | SUS316       | SUS316L      | 1              | 1          | SUS31        | 1         | -         |
|                                    |       | W. Nr. | -         | -         |           |            | -          | 1.4310    | 1.4319       | 1.4567     | 1         | 1.4305       | 1.4570    | 1.4301     |           | 1.4307     | 1.4306     | 1.4303    | 1.4845    | 1.4841    | 1.4401       | 1.4404       | 1.4541         | 1          | 1.4551       | 1.4370    | 1.4316    |
| Ξ                                  |       | %      | -         | ı         | ,         | ı          | 1          | 1         | ı            | ,          | ı         | 1            | ı         | ,          | ı         | ,          | ,          | ı         | ı         | 1         | 1            | ·            | 5X%Cupto0.8    | ı          | 5X%CMin.     | ,         | ,         |
| z                                  | Мах   | %      | ,         |           | ,         | ,          | -          | -         |              | ,          | ,         | ,            | 0.10      |            |           | 0.11       | ,          |           | ,         | -         | ,            | ,            |                | ,          |              | ,         |           |
| Мо                                 | Max   | %      |           | ,         |           | ,          |            | ,         | ı            | ,          | ,         | ı            | ı         |            | ı         |            | ,          | ı         | ,         |           | 2.00-3.00    | 2.00-3.00    | 2.00-3.00      | 3.00-4.00  | 1            |           |           |
| Cu                                 |       | %      | 0.75      | 1.80-3.00 | 2.00-3.00 | 1.50-2.50  |            | -         |              | 3.0-4.0    | 3.0-4.0   | ,            | 1.4-3.0   |            | 2.0-3.0   |            | ,          | ,         | ı         | 1         | ,            | ,            |                | 0.75       |              | ,         | 0.75      |
| N                                  |       | %      | Min 1.00  | 1.503.00  | 1.80-3.00 | 3.00-4.00  | 4.00-6.00  | 6.0-8.0   | 8.0-10.0     | 9.0-11.0   | 8.0-10.0  | 8.0-10.0     | 8.0-10.0  | 8.0-10.0   | 8.0-10.0  | 8.0-10.5   | 10.0-12.0  | 11.0-13.0 | 19.0-22.0 | 19.0-22.0 | 10.0-14.0    | 10.0-14.0    | 10.0-12.0      | 13.0-15.0  | 9.0-13.0     | 9.0-13.0  | 9.0-11.0  |
| Ċ                                  |       | %      | 13.0-15.0 | 14.0-17.0 | 15.5-17.0 | 14.0-17.0  | 17.0-19.0  | 16.0-18.0 | 17.0-19.0    | 17.0-19.0  | 17.0-19.0 | 17.0-19.0    | 17.0-19.0 | 18.0-20.0  | 18.0-20.0 | 17.5-19.5  | 18.0-20.0  | 17.0-19.0 | 24.0-26.0 | 23.0-26.0 | 16.0-18.0    | 16.0-18.0    | 16.0-18.0      | 18.0-20.50 | 17.0-19.0    | 17.0-19.0 | 19.0-21.5 |
| Д                                  | Мах   | %      | 0.100     | 0.100     | 0.100     | 0.100      | 090.0      | 0.045     | 0.045        | 0.045      | 0.045     | 0.045        | 0.045     | 0.045      | 0.045     | 0.045      | 0.045      | 0.045     | 0.045     | 0.045     | 0.045        | 0.045        | 0.045          | 0:030      | 0.045        | 0.045     | 0:030     |
| S                                  | Мах   | %      | 0:030     | 0:030     | 0:030     | 0:030      | 0:030      | 0:30      | 0:30         | 0:30       | 0:30      | 0.15-0.35    | 0.15-0.35 | 0:030      | 0:030     | 0:030      | 0:030      | 0:030     | 0:030     | 0:030     | 0:030        | 0:030        | 0:030          | 0:030      | 0:030        | 0:030     | 0:030     |
| Si                                 | Мах   | %      | 1.00      | 1.00      | 1.00      | 1.00       | 1.00       | 1.00      | 1.00         | 1.00       | 1.00      | 1.00         | 1.00      | 1.00       | 1.00      | 1.00       | 1.00       | 1.00      | 1.50      | 1.50-3.00 | 1.00         | 1.00         | 1.00           | 0.30-0.65  | 1.00         | 1.00      | 0.30-0.65 |
| Mn                                 | Мах   | %      | 6.50-9.00 | 00.6-05.9 | 6.50-9.00 | 7.00-9.00  | 7.00-10.00 | 2.00      | 2.00         | 2.00       | 2.00      | 2.00         | 2.50      | 2.00       | 2.00      | 2.00       | 2.00       | 2.00      | 2.00      | 2.00      | 2.00         | 2.00         | 2.00           | 1.00-2.50  | 2.00         | 2.00      | 2.50      |
| C                                  | Мах   | %      | 0.15      | 0.15      | 0.15      | 0.15       | 0.15       | 0.12      | 0.15         | 0.03       | 0.03      | 80:0         | 90:0      | 0.08       | 80:0      | 0.03       | 0.03       | 90:0      | 90:0      | 0.25      | 80:0         | 0.03         | 80:0           | 0.03       | 0.08         | 80:0      | 80:0      |
| Туре                               | Grade |        | 201Cu     | 204Cu     | 204Cu     | 201 (3%Ni) | 202        | 301       | 302          | 302НQ      | XM7       | 303          | 303Cu     | 304        | 304HC     | 304L       | 304L       | 305       | 3105      | 314       | 316          | 316L         | 316TI          | ER317L     | 321          | 347       | ER347     |
|                                    |       | 2      | 00Se      | ries      |           |            |            |           |              |            |           |              |           |            |           |            | 300        | Serie     | S         |           |              |              |                |            |              |           |           |

# Chemical & Composition

| U                                  | n     | ONI    |           | ı         | ı          | ı         | 1         |           | ı         | 1         | 1         |            | 1         | 1         | 1          | 1         | 1         | 1         |           | X8Cr17    | 1         | 1         |           | 1         | ı         | ı         | 1         | ,         |
|------------------------------------|-------|--------|-----------|-----------|------------|-----------|-----------|-----------|-----------|-----------|-----------|------------|-----------|-----------|------------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| Equivalent International Standards |       | AFNOR  |           | ,         | Z2CNS20-10 |           | 1         |           | 1         | 1         | 1         | Z12CN25-20 | 1         |           | Z2CN019-13 | 1         | ı         |           | ,         | Z8C17     | 1         | 1         |           | ,         | 1         | ,         | ,         | ,         |
|                                    |       | BSI    |           | ,         | 308592     | 1         | ,         | ,         | 309894    | 1         | ,         | 310S94     | 312S94    | ,         | 316592     | ,         | ,         |           | 1         | 430S17    | 1         | ,         | ,         |           |           | 318513    | ,         | ,         |
|                                    |       | SII    |           |           | ı          | ı         | 1         |           | ı         | ı         |           |            | 1         | 1         |            | 1         | 1         |           |           | SUS430    | ı         |           |           | 1         | ı         | SUS32953L | 1         |           |
|                                    |       | W. Nr. | 1.4316    | 1.4316    | 1.4316     | 1.4316    | 1.4316    | 1.4829    | 1.4332    | 1.4332    | 1         | 1.4842     | 1.4337    | 1.4430    | 1.4430     | 1.4430    | 1.4430    | 1.4006    | 1.4005    | 1.4016    | 1.4016    | 1         |           | 1.4057    | 1.4113    | 1.4662    | 1         |           |
| F                                  |       | %      |           | ,         | ı          | ı         | ı         |           | ,         | 1         | ı         | ı          | ı         | ı         | 1          | 1         | ,         | 1         |           | ı         | ı         | ı         | 1         |           | ı         | ı         | ı         | ,         |
| z                                  | Max   | %      |           |           |            |           |           |           |           | 1         | 1         |            |           | 1         |            | 1         | 1         | 1         |           | ı         | ı         |           |           | 1         | ı         | 0.10-0.22 | 0.08-0.20 | 0.20-0.30 |
| Мо                                 | Мах   | %      | 0:30      | ,         | 0.75       |           |           |           | 0.75      |           | ı         |            | ı         | 2.00-3.00 | 2.00-3.00  | 2.20-3.00 | 2.00-3.00 |           |           | 1         | ,         | ı         |           |           | 0.75-1.25 | 2.50-3.50 | 2.50-3.50 | 2.50-4.50 |
| TO .                               |       | %      | 0:30      |           | 0.75       | -         |           |           | 0.75      | 1         | 0.3       |            | 1         |           | 0.75       | 0.75      |           |           |           | ı         | 1         | 0.85-1.00 |           |           | 0.75max.  | 0.10-0.60 | 0.75      | 1.50      |
| ïZ                                 |       | %      | 8.0-9.4   | 9.0-11.0  | 9.0-11.0   | 9.0-11.0  | 9.5-11.0  | 9.0-11.0  | 12.0-14-0 | 12.0-14.0 | 14.0-16.0 | 20.0-22.0  | 8.0-10.0  | 12.0-14.0 | 12.0-14.0  | 12.0-14.0 | 11.0-14.0 |           |           | 09:0      | 1         | 0.50max.  |           | 1.50-2.50 | 0.50max.  | 4.50-6.50 | 7.50-9.50 | 8.0-10.50 |
| ర                                  |       | %      | 17.2-19.8 | 19.0-21.0 | 19.0-21.0  | 19.5-21.0 | 19.5-22.0 | 23.0-25.0 | 23.0-25.0 | 23.0-25.0 | 21.0-22.0 | 25.0-28.0  | 29.0-32.0 | 18.0-20.0 | 18.0-20.0  | 18.0-20.0 | 18.0-20.0 | 11.5-13.5 | 12.0-14.0 | 16.0-18.0 | 16.0-18.0 | 16.0-18.0 | 16.0-18.0 | 15.0-17.0 | 16.0-18.0 | 21.0-23.0 | 21.5-23.5 | 24.0-27.0 |
| ۵                                  | Мах   | %      | 0:030     | 0.030     | 0.030      | 0.025     | 0.030     | 0.030     | 0.030     | 0.030     | 0.020     | 0.030      | 0.025     | 0.030     | 0.030      | 0.020     | 0.030     | 0.040     | 0.040     | 0.040     | 0.040     | 0.040     | 090.0     | 0.040     | 0.040     | 0.030     | 0.030     | 0.030     |
| s                                  | Мах   | %      | 0.020     | 0.020     | 0.020      | 0:020     | 0:030     | 0.015     | 0.015     | 0:030     | 0.015     | 0.025      | 0.025     | 0.020     | 0.020      | 0.020     | 0:030     | 0:030     | 0.15-0.30 | 0:030     | 0:030     | 0.010     | 0.150     | 0.015     | 0:030     | 0.20      | 0:030     | 0.020     |
| is                                 | Мах   | %      | 0.65-0.95 | 0.30-0.65 | 0.30-0.65  | 0.30-0.65 | 0.65-1.00 | 0.30-0.65 | 0.30-0.65 | 0.65-1.00 | 09:0-08:0 | 0.30-0.65  | 0.30-0.65 | 0.30-0.65 | 0.30-0.65  | 0.30-0.65 | 0.65-1.00 | 1.00      | 1.00      | 0.75      | 1.00      | 0:30-0:50 | 1.00      | 1.00      | 1.00      | 1.00      | 06.0      | 1.00      |
| Mn                                 | Мах   | %      | 6.00/7.50 | 2.00      | 1.50-2.00  | 1.50-2.00 | 1.00-2.50 | 1.50-2.00 | 1.50-2.00 | 1.00-2.50 | 1.30-2.00 | 1.50-2.00  | 2.00      | 2.00      | 1.50-2.00  | 1.50-2.00 | 1.00-2.50 | 1.00      | 1.00      | 1.00      | 1.00      | 0:30-0:50 | 1.25      | 1.50      | 1.00      | 2.00      | 0.50-2.00 | 2.50      |
| v                                  | Мах   | %      | 0.012     | 0.08      | 0.03       | 0.025     | 0.03      | 0.08      | 0.03      | 0.03      | 0.02      | 0.08-0.15  | 0.15      | 0.08      | 0.03       | 0.02      | 0.03      | 0.15      | 0.15      | 0.10      | 0:030     | 0.12      | 0.12      | 0.12-0.22 | 0.12      | 0:030     | 0:030     | 0:030     |
| Туре                               | Grade |        | ER307Si   | ER308     | ER308L     | ER308L    | ER308Lsi  | ER309     | ER309L    | ER309Lsi  | ER309LMo  | ER310      | ER312     | ER316     | ER316L     | ER316L    | ER316Lsi  | 410       | 416       | 430       | 430L      | 430Cu     | 430F      | 431       | 434       | 2205      | 2209      | 2594      |
|                                    |       |        |           |           |            |           |           |           |           |           |           |            |           |           |            |           |           |           |           |           | 400       | Serie     | es        |           |           |           | Dupl      | ex        |

| Note: |      |      |  |
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# PRISTINE METALCRAFT LLP

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